

IN THE CLAIMS

Claims 1-16 (Cancelled)

17. (Currently Amended) A method of making a die-cast product ~~use of an aluminum~~ alloy comprising, die-casting an aluminium alloy consisting of, in weight percent:

Mg	4.5 - 6.0
Mn	0.4 - 1.4
Zn	0.10 - 0.9
Zr	0.05 - 0.25
V	0.3 max.
Sc	0.3 max.
Ti	0.2 max.
Fe	1.0 max.
Si	1.4 max.
Be	0.005 max.
impurities	each 0.05 max.
	total 0.25 max.
	balance aluminum.

Claims 18-20 (Cancelled)

21. (Previously presented) The method according to claim 17, wherein the alloy has a Mg content in the range of 5.0 to 6.0 %.

22. (Previously presented) The method according to claim 17, wherein the alloy has a

Mg content in the range of 5.2 to 5.8 %.

23. (Previously presented) The method according to claim 17, wherein the alloy has a Zn content in the range of 0.3 to 0.9 %.

24. (Previously presented) The method according to claim 17, wherein the alloy has a Zn content in the range of 0.4 to 0.9 %.

25. (Previously presented) The method according to claim 17, wherein the alloy has a Zn content in the range of 0.45 to 0.9 %.

26. (Previously presented) The method according to claim 17, wherein the alloy has a Fe content in the range of at most 0.5 %.

27. (Previously presented) The method according to claim 17, wherein the alloy has a Fe content in the range of at most 0.3 %.

28. (Previously presented) The method according to claim 17, wherein the alloy has a Fe content in the range of at most 0.2 %.

29. (Previously presented) The method according to claim 17, wherein the alloy has a Si content in the range of 0.10 to 1.4 %.

30. (Previously presented) The method according to claim 17, wherein the alloy has a Si content in the range of 0.15 to 1.4 %.

31. (Previously presented) The method according to claim 17, wherein the alloy has a Si content of 1.0 % max.

32. (Previously presented) The method according to claim 17, wherein the alloy has a Si content of 0.5 % max.

33. (Previously presented) The method according to claim 17, wherein the alloy has a Si content of 0.3 % max.

34. (Previously presented) The method according to claim 17, wherein the alloy has a Si content of 0.10 % min.

35. (Previously presented) The method according to claim 17, wherein the alloy has a Si content of 0.15 % min.

36. (Previously presented) The method according to claim 17, wherein the alloy has a Mn content in the range of 0.4 to 1.2 %.

37. (Previously presented) The method according to claim 17, wherein the alloy has a Mn content in the range of 0.4 to 0.8 %.

38. (Previously presented) The method according to claim 17, wherein the alloy has a Mn content in the range of 0.45 to 0.8 %.

39. (Previously presented) The method according to claim 17, wherein the alloy has a Zr content in the range of 0.06 to 0.16 %.

40. (Previously presented) The method according to claim 17, wherein the alloy has a V content in the range of 0.05 to 0.25 %.

41. (Previously presented) The method according to claim 17, wherein the alloy has a V content in the range of 0.1 to 0.2 %.

42. (Previously presented) The method according to claim 17, wherein the alloy has a Ti content in the range of 0.01 to 0.14 %.

43. (Previously presented) The method according to claim 17, wherein the alloy has a Mg/Zn weight ratio of at least 6.0.

44. (Previously presented) The method according to claim 17, wherein the die-cast aluminum alloy product in the as-cast condition has an elongation of at least 10%.

45. (Previously presented) The method according to claim 17, wherein the die-cast

aluminum alloy product in the as-cast condition has an elongation of at least 12%.

46. (Previously presented) The method according to claim 17, wherein the die-cast aluminum alloy product in the as-cast condition has a yield strength of more than 160 MPa.

47. (Previously presented) The method according to claim 17, wherein the die-cast aluminum alloy product in the as-cast condition has a yield strength of more than 175 MPa.

48. (Previously presented) The method according to claim 17, wherein the die-cast aluminum alloy product in the as-cast condition has a tensile strength of more than 250 MPa.

49. (Previously presented) The method according to claim 17, wherein the die-cast aluminum alloy product in the as-cast condition has a tensile strength of more than 280 MPa.

50. (Previously presented) The method according to claim 17, wherein the die-casting is of safety components for a vehicle.

51. (Previously presented) The method according to claim 17, wherein the die-casting is of a frame member for a vehicle.